

Fig. 1

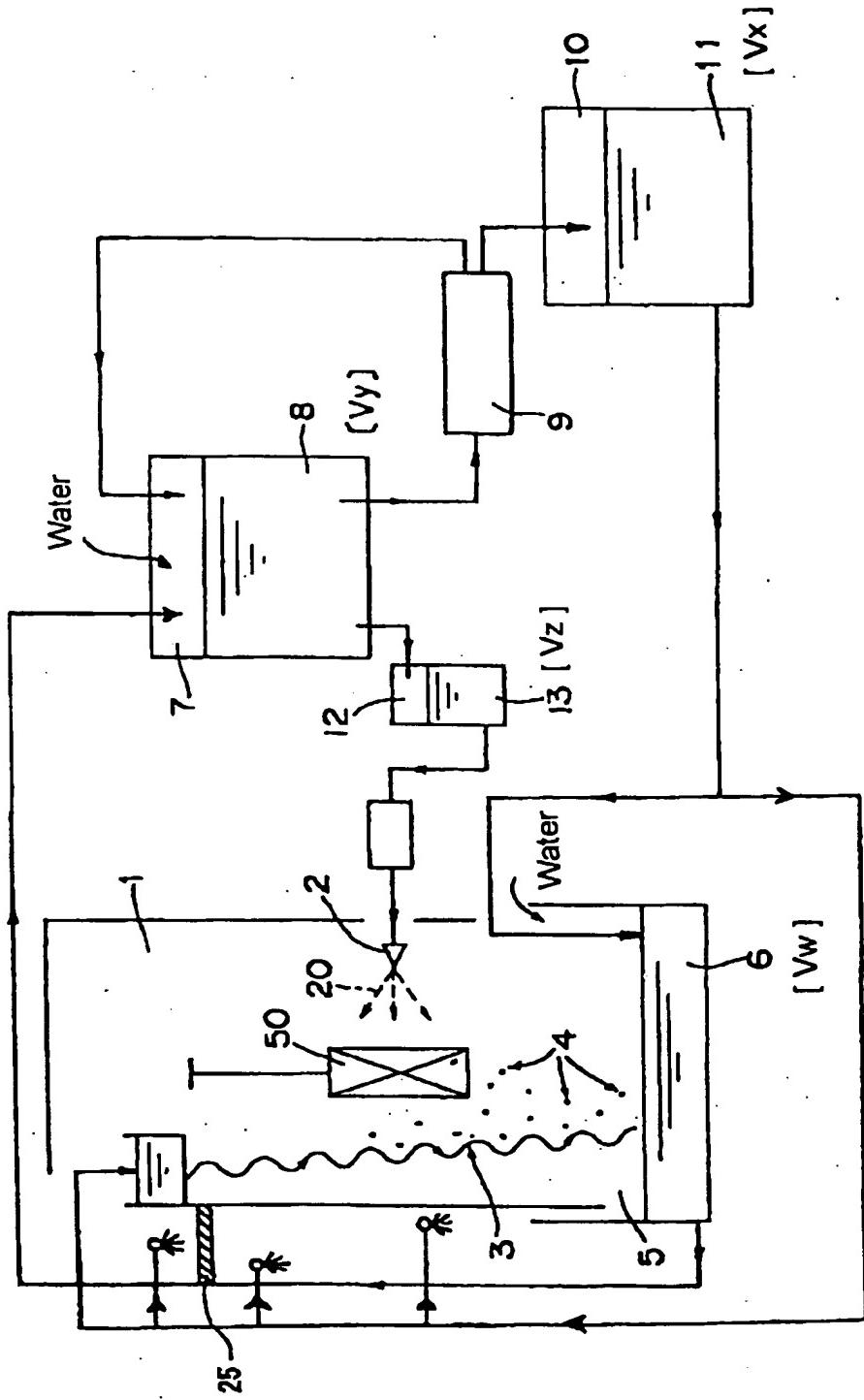


Fig. 2

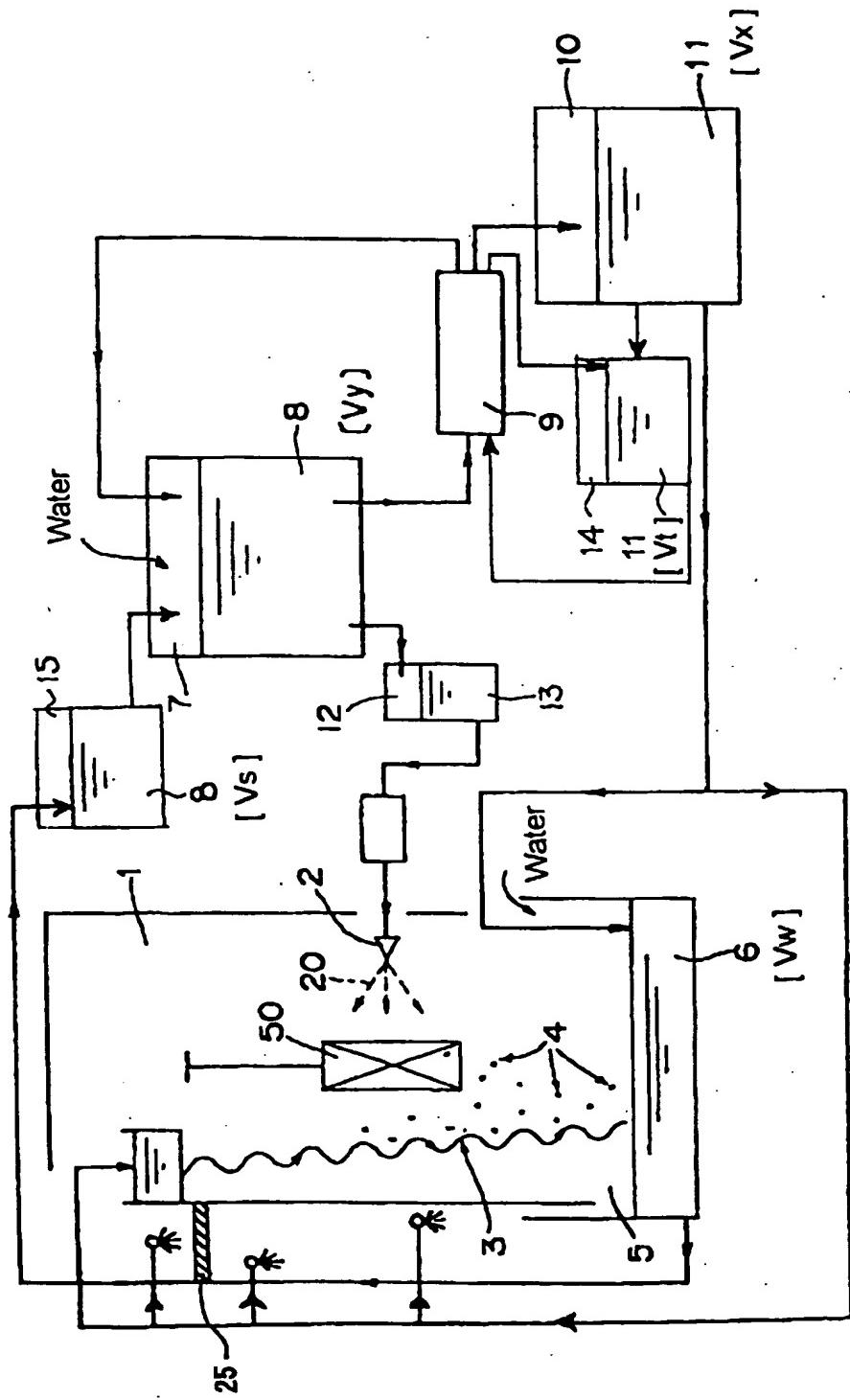


Fig. 3

Emb diment 1

Operation of recycle system for a certain period of time



Stop of spray-coatingFiltrate is transferred to coating booth
to clean inside.



Booth circulation water is transferred to settling tank or
condensation bath before evaporation.



Start of spray-coating



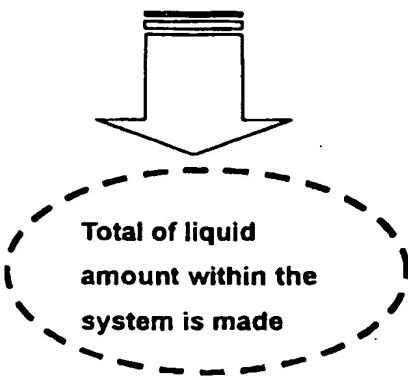
Storage of condensed paint in paint tank



**Re-use of condensed paint after
adjustment**



Operation of recycle system



Embodiment 2

Operation of recycle system for a certain period of time



Stop of spray-coatingFiltrate is transferred to coating booth
to clean inside.



Start of spray-coatingWater supply to condensation bath before
evaporation of booth circulation water.



Before separation and condensation in ultrafiltration apparatus



Storage of condensed paint in paint tank



**Re-use of condensed paint after
adjustment**



Operation of recycle system

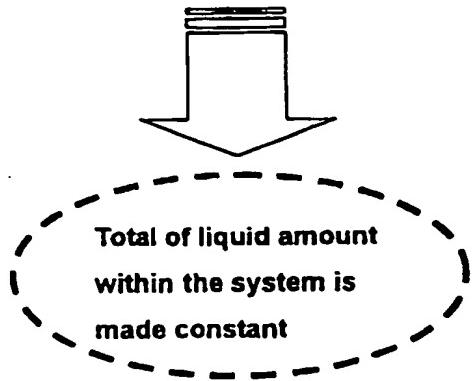


Fig. 4

